

Limepor EDO

Natural hydraulic lime-based mortar for interior and exterior
skimming coats, max granulometry 0,6 mm



Scheda Tecnica rev.01_05/2025

DESCRIPTION

Limepor EDO is a skimming mortar for traditional plasters or Limepor-based ones. Its colour is white, it is ready to use, hydraulic lime-based, with aggregates, having max granulometry of 0,6 mm.

In contact with water, the hydraulic lime reacts to form hydrated products that are extremely insoluble and very stable in terms of chemical base.

ADVANTAGES

Physically and chemically compatible with the materials used in ancient masonry, low content of water-soluble salts.

CERTIFICATIONS





It is a CE marked product as mortar for interior and exterior GP CS III in compliance with the 998-1.



WORKS

Skimming of interior or exterior plasters with skimming coat max granulometry 0,6 mm (SA39)

APPLICATION

	Manual application		Workability time of fresh mortar: 135 ± 30 mins
			Mixing water: 5,5-6 lt/ 25Kg
	Max thickness per coat: 2 mm for vertical application		

Limepor EDO has to be mixed with potable water. We recommend to put 3/4 of the water required in the mixer then gradually add the remaining amount until you get the right consistency. Mix carefully to get a smooth mixture. No other binders must ever be added to the mixture during preparation and laying. Apply with normal manual or mechanical tools. Do not remix by adding water to the product when it has already started to set.

Limepor EDO must be applied to dry, cured surfaces that are leveled, compact, clean and dust-free, with no loose parts or traces of paint, grease or any other material that may impair the quality of the bond.

Wet the substrate well, spread two coats of the product using a metal spatula, waiting until the first coat has started to set before applying the second one; deeply smooth the top coat until the surface is perfectly sealed and leveled.

Do not apply the product in layers thicker than 2 mm

CONSUMPTION

1,3 Kg/m²/mm.

PACKAGING

25 Kg Bags.

STORAGE

Protect from humidity. Store in a dry, sheltered place. Stored in these conditions and in unopened containers, the product remains stable for 12 months.

CHARACTERISTICS	VALUE
Appearance	Powder
Colour	White
Ph in water dispersion	11,5 - 12,5
Application temperature	+2 - +35 °c
Maximum inert material size en 1015-1	0,6 mm
Workability time of fresh mortar EN 1015-9	135 ± 30 minutes
Correction time of wet mortar EN 1015-9	4 ± 1 minutes
Fresh mortar consistency EN 1015-3	150 -170 mm

CHARACTERISTICS	LIMIT VALUE FOR GP MORTARS	VALUE
Dry bulk density EN 1015-10	Declared value	1620 Kg/m ³
Mechanical strength in compression in 28dd EN 1015-11	CS I (0,4 – 2,5 Mpa) CS II (1,5 – 5 Mpa) CS III (3,5 – 7,5 Mpa) CS IV (≥ 6 Mpa)	CS III
Adhesion EN 1015-12	Declared value	> 0,6 N/mm ² - FP: B
Capillar water absorption EN 1015-18	Declared value	W0
Coefficient of permeability of water vapour EN 1015-19	Declared value	μ ≤ 15
Thermal conductivity I10, dry, mat values EN 1745	Average value as per table (P = 50%)	0,62 W/m*K
Reaction to fire EN 13501 - 1	Declared value	F
Durability	Declared value	Npd
Hazardous substances	Declared value	See sds

WARNING

Product for professional use.

The use of natural raw materials may result in natural color variations from one production lot to another.

If the product is not covered, use only material from the same batch of production and organize the installation in continuity or, if not possible, apply the product for environments defined by clean cuts in correspondence with string courses, edges, etc..

Only use enough water to obtain the right mix.

Before using, check bags have not been damaged, and do not use the product if there are any lumps.

Use the entire contents once the bag has been opened.

Do not apply Limepor EDO to surfaces with loose, flaky parts: contact our technical support service for assistance.

Do not apply at temperatures under +2 °C or above +35 °C, to surfaces in direct sunlight, when it is about to rain, or on windy or misty days.

For further information and advice on safe handling, storage and disposal of chemical products, the user must refer to the most recent Safety Data Sheet, containing

physical, ecological, toxicological and other data related to safety. All technical data shown in this Technical Data Sheet are based on laboratory tests. Actual measurement data may vary due to circumstances beyond our control. The information and requirements indicated in this Technical Data Sheet are based on our current knowledge and experience and are to be considered, in any case, purely indicative. They cannot guarantee the final result of the applied product and they have to be confirmed by exhaustive practical applications; therefore the user must test the suitability of the product for the intended application and its purpose. Users must always refer to the latest version of the local technical data sheet related to the product.

TECHNICAL SPECIFICATIONS

SK39 – Skimming of interior or exterior plasters with skimming coat max granulometry 0,6 mm

In case of old but compact plasters, clean the existing plasters to remove old paints and flaking parts (which could compromise the good anchoring) with a suitable pressure washing and, where necessary, with mechanical abrasions .

On the surface with SSD conditions, in two coats using metal spatula, apply Limepor EDO (white) by Kimia S.p.A. or similar product. The thickness of the finish will be maximum 2 mm with a maximum consumption of materials for both layers of 3 kg/sqm.

The white leveling mortar for internal and external surfaces with 0,6 maximum aggregate, made out of NHL natural hydraulic lime (CE marked according to EN 459), characterized by a low content of water-soluble salts and by physical, chemical and mechanical compatibility with the components used in ancient masonry, it will be prepared and applied scrupulously following the indications reported on the technical sheets provided by the Producer and will have the following characteristics:

- Compressive strength after 28 days EN 1015-12:> 3.5 N / mm²;
- Workability time of fresh mortar EN 1015-9: 135 ± 30 minuti;
- Correction time of wet mortar EN 1015-9: 4 ± 1 minuti;
- Fresh mortar consistency EN 1015-3: 150 -170 mm.

The basic binder of the product will be CE marked according to EN 459 009/CPD/A46/0003.

The product will be CE marked as a mortar for internal and external GP CS III according to EN 998-1.